INVERTER BASED MIG/MAG WELDING MACHINE



INMIG IH Series welders are Semi-Automatic Gas Shielded Metal Arc Welding Machine. These machines employ full bridge IGBT (Module) inverter technology. Machines are available in 250 Amps Range.

Features

- Full Bridge IGBT (Module) inverter technology.
- Continuous adjustment of welding Voltage and current.
- Slow Start facilitates easy arc Striking.
- Reduced melting ball at the end of welding.
- High operation frequency hence small size and weight.
- High power Factor & Efficiency.
- Compact size and light in weight.

Basic Outfits

Power Source, Wire Feeder, MIG Torch 3 Mtr. length, Regulator flow meter and Heater, 5 Mtr of Interconnection Cable.

Technical Specifications

| Model | Input Power (KVA) | Current Range (A) | Power Factor | Weight (Kg) |
|--|----------------------|----------------------|--------------|----------------|
| INMIG - 250 IH | 8 | 40 ~ 250 | 0.95 | 19 |
| Input Supply – 380~440 V 3-Phase 50Hz Supply | | | | |
| Efficiency at full load (%) - 89 | | | | |
| Open Circuit Voltage - 55 ~ 65 Volts | | | | |
| Rated Duty Cycle – 60 % (40°C & 10 Min Standard) | | | | |
| Dimensions – L x W x H(mm)460 x 245 x 380 | | | | |



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